Assembly Instructions

Box Contents

- Console Mast 113700-001
- Frame End Covers – Left (2) and Right (2) 113700-001
- Moving Handlebars (Left and Right) 113700-001
- Handlebar Covers (Left and Right) 113700-001
- Tray 122000-001
- Right Side Shrouds 113700-001
- Metaball 113700-001
- Front Shroud 113700-001
- Pedal (1) 000900-001
- Left Side Shrouds 113700-001
- Console Cover 111774-001
- Hardware Pack 111774-001

Hardware Pack

- B-1 (1) 113700-001
- B-2 (1) 113700-001
- B-3 (7) 113700-001
- B-4 (2) 113700-001
- B-6 (2) 113700-001
- B-7 (10) 113700-001
- 8mm Hex (1) 113700-001

Tools Required:
- 8mm hex wrench (provided)
- 13mm wrench (2)
- 17mm wrench
- 2 Phillips Screwdriver
- Scissors or cutting tool

A Attach Pedal

1. Remove left pedal from packaging and unit and set aside (not shown). Lift to detach left and center track covers from unit; set aside.
2. Set rollers of left pedal on left track set. Align top bracket of left pedal with top of 3-pivot link. Insert B-1 (Quantity 1) from inside of unit through both parts and secure with B-2 (Quantity 1). Tighten to 17 ft-lb using two 13mm wrenches.
3. Remove any debris from tracks, then position left and center track covers and press down to clip into place.
4. Lift right pedal, then lift right track cover. Remove packaging and any debris from track, then press right track cover securely back into place (not shown).

B Install Mast, Connect Battery

1. Remove twist tie securing large cable bundle below mast mounting bracket. Route cables through hole in front of the mast, then up and out top of mast (cables not shown).
2. Slide mast over 4 screws on base; tighten with 8mm hex wrench to 17 ft-lb.
3. Connect battery cable (red and black wires, one connector to battery).

C Install Moving Handlebars, Covers & Top Tray

1. Slide moving handlebar onto pivot shaft.
2. Slide end link over small crank arm.
3. Slide washer B-4 onto bolt B-5, then insert bolt into moving handlebar pivot shaft. Tighten with 17mm wrench to 33 ft-lb.
4. Secure end link to small crank arm with nut B-6; tighten with 17mm wrench to 33 ft-lb.
5. Select correct handlebar cover, labeled “R” (right) or “L” (left). Position small slot in handlebar cover around moving handlebar and press into place, covering the moving handlebar pivot shaft.
6. Use #2 Phillips screwdriver to remove 2 screws at top of back shroud. Position tray and use #2 Phillips screwdriver to secure tray to frame with 2 removed screws and B-3 (Quantity 2).

Console Box Contents

- Standard Console (Front and Back) 111774-001
- Smart Console (Front and Back) 111774-001

Hardware Pack

- C-1 (10) 113700-001
- Information Packet (attached to console) 113700-001

Tools Required:
- #2 Phillips Screwdriver

- Power Switch 111780-001
- Power Supply 111780-001
- Power Card 111780-001

Hardware Pack

- C-1 (10) 113700-001
- Information Packet (attached to console) 113700-001

Questions?
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Assembly Instructions

D Install Console

1. Separate console back from console front; set console back aside (not shown).
2. Connect the C-SAFE cable from the C-SAFE port on the mast to the console (cable not shown). Note: If you are installing a 900 MHz accessory, remove and discard the C-SAFE cable.
3. Connect heart rate cable attached to heart rate board on console back to heart rate cable from mast (black, 6-pin connector).
4. Make additional cable connections from mast to back of console:
   - Standard Console: (1) power, (2) base, (3) LAN, (4) ground
   - Smart Console: (1) power, (2) base, (3) LAN (leave ground unconnected)
5. Using Phillips #2 screwdriver, attach console front to top of mast with C-1 (Quantity 4); tighten.
6. For Smart console only: Install power switch; connect cable and power.
   a. Remove plug from mast plate.
   b. Route two connector end of switch cable through the opening where plug was removed. Attach connectors to tabs on switch (either connector can go on either tab).
   c. Press switch into opening until flush with bottom of mast plate.
   d. Connect power cord and power supply. Plug into base of unit and wall socket. Press power switch to power on the console.

E Assemble Side & Front Shrouds

1. Place right side shroud on a soft surface. Align center shroud to right shroud. Use #2 Phillips screwdriver to insert B-7 (Quantity 2) into top and bottom holes as indicated. Make sure center shroud sits in groove of right shroud; tighten screws. Insert B-7 (Quantity 3) into remaining holes and tighten.
2. Balance left side shroud on top of right center shroud assembly. Insert B-7 (Quantity 1) into bottom hole as indicated and tighten with #2 Phillips screwdriver.
3. Insert B-3 (Quantity 1) into center hole and tighten with #2 Phillips screwdriver.
4. Insert B-7 (Quantity 4) into remaining holes of left side shroud and tighten with #2 Phillips screwdriver.

F Attach Side and Front Shrouds & Mast Boot, Complete User Setup & Level Machine

1. Position front/side shroud assembly on unit; use #2 Phillips screwdriver to secure with B-3 (Quantity 4). Remove protective coverings.
2. Verify power to console and, if applicable, complete Console Setup according to instructions found in the Console Guide and Setup Instructions (Part Number 110749-001 – Standard Console or Part Number 11768-001 – Smart Console).
3. Use a #2 Phillips screwdriver to attach back cover to console with C-1 (Quantity 6); tighten (shown in Section D Illustration).
4. Attach one left and one right front frame end cover around each frame end with B-8 screws (Quantity 3 each). Tighten with #2 Phillips screwdriver.
5. Wrap mast boot around base of mast.
6. Level machine, adjust and lock levelers.

Questions?
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