**Complete steps 1 - 3 before removing unit from base box tray.**

### Remove Top Shroud & Attach Pedals

1. With Phillips #2 screwdriver, remove 4 screws and top shroud; set aside for re-installation in Step E-4.
2. **Right pedal is not attached.** Break away all 4 corners of base tray, then carefully remove packaging from rear of pedals while supporting the pedals. Bring pedals carefully to stable resting position (not shown).
3. Align top bracket of right pedal lever with top of 3-pivot link. Insert bolt B-1 from outside of unit through both parts and secure with nut B-2. Tighten to 17 ft-lbs using two 13mm wrenches.
4. With help, lift unit and roll off front of box tray (not shown). (Unit weighs approximately 400 lbs. (181 kg).)

### Install Moving Handlebars & Covers

For each moving handlebar:

1. Slide moving handlebar onto pivot shaft.
2. Slide end link over small crank arm.
3. Slide washer B-4 onto bolt B-5, then insert bolt into moving handlebar pivot shaft. Tighten with 17mm wrench to 33 ft-lb.
4. Secure end link to small crank arm with nut B-6; tighten with 17mm wrench to 33 ft-lb.
5. Hook plastic clip on moving arm cable over hole in frame; secure with screw B-7 using Phillips #2 screwdriver. Connect moving arm cables (2) to cables in base.
6. Select the correct handlebar cover, labeled “R” (right) or “L” (left). Position small slot in handlebar cover around moving handlebar and press into place, covering the moving handlebar pivot shaft.

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**Assembly Instructions**

**Box Contents**

- Base (2)
- Console Mast (1)
- Mast Box (1)
- Moving Handlebars (Left and Right) (2)
- Frame End Covers (Left and Right) (2)
- Handlebar Covers (Left and Right) (2)
- Information Packet (1)
- Hardware Pack (1)

**Hardware Pack**

- B-1 (1)
- B-2 (1)
- B-3 (6)
- B-4 (2)
- B-5 (2)
- B-6 (2)
- 8mm Hex (1)
- 6mm Hex (1)
- 13mm #2 Phillips Screwdriver
- 17mm Wrench

**Tools Required:**

- Phillips #2 screwdriver
- 13mm wrench
- 17mm wrench
- 8mm hex wrench

**Console Box Contents**

- Standard Console (Front and Back) (1)
- Smart Console (Front and Back) (1)

**Hardware Pack**

- C-1 (10)

**Tools Required:**

- #2 Phillips Screwdriver

**Console Box Contents**

- Power Switch (1)
- Power Supply (1)
- Switch Cable (1)
- Power Cord (1)

**Hardware Pack**

- C-1 (10)

**Tools Required:**

- #2 Phillips Screwdriver

**Questions?**

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Assembly Instructions

Separate console back from console front; set console back aside (not shown).

Connect the C-SAFE cable from the C-SAFE port on the mast to the console (cable not shown). Note: If you are installing a 900 MHz accessory, remove and discard the C-SAFE cable.

Connect heart rate cable attached to heart rate board on console back to heart rate cable from mast (black, 6-pin connector).

Make additional cable connections from mast to back of console:
- Standard Console: + power, $ handlebars, \( \text{base} \), $ LAN, + ground
- Smart Console: + power, $ handlebars, $ base, + LAN (leave ground unconnected)

Using Phillips #2 screwdriver, attach console front to top of mast with C-1 (quantity 4); tighten.

For Smart console only: Install power switch; connect cable and power.
- a. Remove plug from mast plate.
- b. Connect cable to console board. Route other end through the opening where plug was removed. Connect cable to switch.
- c. Press switch into opening until flush with bottom of mast plate.
- d. Connect power cord and power supply. Plug into base of unit and wall socket. Press power switch to power on the console (not shown).

If you have the optional Personal Viewing System (PVS) accessory, refer to Personal Viewing System (PVS) Assembly Instructions (Part Number 110748-001), located in the box with your PVS accessory, then return to these instructions to complete final assembly.

If you have the optional 900 MHz accessory, refer to 900 MHz Assembly Instructions (Part Number 110749-001), located in the box with your 900 MHz accessory, then return to these instructions to complete final assembly.

Connect battery to cable in base (if you have not already done so during installation of PVS or 900 MHz accessory).

Verify power to console and, if applicable, complete Console Setup according to instructions found in the console guide and Setup Instructions (Part Number 110506-001 – Standard Console or Part Number 110600-001 – Smart Console).

Use a #2 Phillips screwdriver to attach back cover to console with C-1 (quantity 6); tighten (shown in Section D illustration).

Attach one left and one right frame end cover around each frame end with B-3 screws (quantity 3 each). Tighten with #2 Phillips screwdriver.

Position and re-install top shroud using 4 screws retained in Step A-1 (not shown).

Wrap mast boot around base of mast.

Level machine; adjust and lock levelers.