Assembly Instructions

Contents

A: Base Legs and Struts

1. Unpack and remove all parts except base from the box.
2. Place one (1) washer B-2 onto each B-1 (Quantity 8).
3. Slide front base legs onto base as shown.
4. Insert B-1/8-2 assembly from step 3 into each outer and inner hole of right front base leg. Repeat for left front base leg.
5. Place one (1) washer B-4 onto B-3 (Quantity 2). Align strut, contoured end up, with base leg. Insert B-3/B-4 assembly into contoured end of strut and attach to base leg. Align flat end of strut with frame; insert B-3/B-4 assembly into each hole and attach to frame. Repeat this step for other strut.
6. Tighten all with 5mm hex wrench (20 ft-lb).
7. With assistance, remove unit from box and stand unit up into position (not shown).

B: Transfer Crossbar

1. Place one (1) washer B-4 onto each B-8.
2. Position top hoop onto frame with ends resting in side shrouds. Hold the top hoop steady and insert a B-8/B-8 assembly from step 3 into the two rear holes on the inner side of the frame, through the holes in the top hoop, and into the rubber bumber. Use a 13mm wrench to start tightening, making sure the threads engage in the bumber/bolt assembly.
3. Insert the remaining two (2) B-8/B-8 assemblies from step 3 into the two front holes on the inner side of the frame, through the holes in the top hoop, and through the holes in the outer sides of the frame.
4. Place one (1) washer B-4 onto end of each front B-8; secure each B-8 with nut B-9. Tighten with two (2) 13mm wrenches (20 ft-lb).
5. Tighten each rear B-8 with 13mm wrench (20 ft-lb).
6. Connect the cables in the top hoop to cables in side shrouds, one (1) on the left and two (2) on the right.

C: Top Hoop

1. Place one (1) washer B-6 onto B-5.
2. Insert B-5/B-6 assembly from step 3 into hub of transfer crossbar from back of machine toward the front as shown.
3. Place one (1) washer B-6 onto B-5. Secure with B-7; tighten with two (2) 17mm wrenches (33 ft-lb).

Questions?
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