**A. Stabilizers and Covers**

1. Remove and discard plastic fasteners securing packaging to each side of base; fold down cardboard flaps.
2. Attach stabilizer with bolt B-1 and washer B-2 (Qty 4).
3. Insert bolt B-3 through sleeve B-4 and through stabilizer into base. Tighten all 5 bolts to 35 ft-lb.
4. Attach stabilizer cover with B-5 (Qty 2); tighten. Repeat 2 through 4 for second stabilizer.
5. Remove packaging block(s) and carefully set unit on floor.

**B. Mast**

1. Remove and save screws (Qty 2) securing hood to base, remove hood and set aside.
2. Slide mast over bolts on base. Route cables through hole in base (see inset).
3. Tighten bolts (Qty 4) to 20 ft-lb.

**C. Mast Cable Connections**

1. Make the following cable connections (mast to base, Qty 4):
   - Title/Unit Power Cables
   - Master Control Cables
   - Vent/brether:
   - Moving Arm Cables

   Make sure the cables are tucked below the metal plate.
2. Connect battery (white connectors with red and black wires).

**D. Console & Keypad**

1. Remove console back cover.
2. Route fan cable to console, then connect keypad and heart rate cables from mast to keypad (Qty 2).
3. Secure heart rate cable between posts on keypad.
4. Attach keypad to mast with C-2 (Qty 4).
5. Attach console and arcs to mast with C-1 (Qty 4). Match cable connectors to sockets on console back; connect (Qty 7). Attach console back cover.

**E. Moving Handlebars & Covers, Hood & Mast Boot**

1. Slide handlebar onto shaft.
2. Optional—adjust handlebar reach +/- 2.4" (61mm): Remove bolt, reposition shaft and spacer (top hole is longest reach), and re-install.
3. Connect arm link to bottom of handlebar with B-6 (Qty 1); tighten to 30 ft-lb.
4. Secure arm in shaft with B-1 (Qty 1) and B-7 (Qty 1); tighten to 30 ft-lb.
5. Remove tie securing handlebar cables to frame; connect moving handlebars cables (Qty 2).
6. Press plastic clip on handlebar cables into hole on moving handlebar as indicated by label. Repeat 1 through 6 for second handlebar.
7. Attach handlebar covers with B-5 (Qty 1 each).
8. Tuck cables under metal bracket of mast; position hood, press hood into place and secure with screws (Qty 2).
9. Wrap mast boot around mast; tuck into tray.

**F. Level & User Set-up**

1. Adjust and lock levelers (2 in front, 2 on each stabilizer); make sure all 6 touch the floor and each nut is tight.
3. Optional: Connect CSAFE and/or video.

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**Questions?**

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