**Console & Keypad**

1. Slide mast over screws on base; insert B-3 (Qty 2); tighten all 4 screws (30 ft-lb).
2. Connect cable (mast to base).
3. **xR6e/xR6cs:** Drop heart rate module down mast; connect at base and console.
4. Connect cable (mast to console); attach console and arcs to mast with C-1 (Qty 4).
5. Connect keypad ribbon cable; attach keypad with C-2 (Qty 4).
6. Remove protective films.

**Seat & Heart Rate Module**

1. **xR6e/xR6cs:** Attach heart rate module with C-3 (Qty 2).
2. **xR6e/xR6cs:** Use wire to pull heart rate cable(s) through seal tube; connect cable(s) to module.
3. Slide seat assembly onto carriage; attach and tighten (17 ft-lb).
4. Lay handlebar across seat assembly.
5. **xR6e/xR6cs:** Tuck heart rate cable into seat tube.
6. **xR6e/xR6cs:** Connect heart rate cable(s) from seat tube to base.
7. Attach handlebar (from console box) & seat pad with B-3 & B-7 (Qty 4).
8. Attach accessory holders with B-4 (Qty 6).
9. Secure backpad cover to seat back with B-14 (Qty 2).

**Moving Handlebars**

1. Attach moving handlebar at hub with B-2 (Qty 4); tighten to 30 ft-lb.
2. Slide cover over handlebar base.
3. **Optional—** Adjust moving handlebar for 1” longer or shorter reach.
4. Remove lower panel.
5. **Hold handlebar, remove and reposition bolt.**
6. Replace lower panel.
7. **Settings on both handlebars must match.**

**Top Cover & Mast Boot**

1. Attach top cover with B-1 (Qty 2).
2. Wrap mast boot around mast.

**Foot Rest & Pedals**

1. Position lower pedal hub with B-11 (Qty 1).
2. Attach upper pedal hub with B-5 and B-10 (Qty 1).
3. Attach lower hub with B-8 and B-3 (Qty 1). Press B-9 in hub.
4. Attach foot rest bracket to mast with B-6 (Qty 4).

**Level Unit & Connect Power**

1. Adjust and lock levelers; **make sure nut is tight.**
2. Press leveler caps over stabilizer bar.
3. Connect power supply to unit and wall outlet.
4. Set User Settings (Level 
5. See Operations Manual

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Questions? octanefitness.com